

320 Series True-rms Clamp Meters

Fluke rugged. Fluke precise. Fluke reliable.

The Fluke 323, 324 and 325 Clamp Meters are designed to perform in the toughest environments and provide noise-free, reliable results users can trust to confidently diagnose problems. True-rms measurements and optimized ergonomics make the 320 Series Clamp Meters the best general troubleshooting tools for commercial and residential electricians.



Technical Data

Measurement capability

- 400 A ac current measurement (ac and dc current; 325 only)
- 600 V ac and dc voltage measurement
- True-rms ac voltage and current for accurate measurements on non-linear signals
- Resistance measurement to up to $40 \text{ k}\Omega$ with continuity detection
- Temperature and capacitance measurement (324 and 325 only)
- Frequency measurement (325 only)

Features

- Slim, ergonomic design
- Large, easy to read backlight display (324 and 325 only)
- CAT IV 300 V/CAT III 600 V safety rating
- Hold button
- Two-year warranty
- Soft carrying case

Specifications

		323	324	325
AC current	Range	400.0 A	40.00 A/400.0 A	40.00 A/400.0 A
	Accuracy	2 % \pm 5 digits (45 Hz to 65 Hz) 2.5 % \pm 5 digits (65 Hz to 400 Hz)	$1.5 \% \pm 5$ digits (45 Hz to 400 Hz) Note: Add 2 % for position sensitivity	2 % \pm 5 digits (45 Hz to 65 Hz) 2.5 % \pm 5 digits (65 Hz to 400 Hz)
DC current	Range	—	—	40.00 A/400.0 A
	Accuracy	-	-	2 % ± 5 digits
AC voltage	Range	600.0 V	600.0 V	600.0 V
	Accuracy	1.5 % ± 5 digits	1.5 % ± 5 digits	1.5 % ± 5 digits
DC voltage	Range	600.0 V	600.0 V	600.0 V
	Accuracy	1.0 % ± 5 digits	1.0 % ± 5 digits	1.0 % ± 5 digits
Resistance	Range	400.0 Ω/4000 Ω	400.0 Ω/4000 Ω	400.0 Ω/4000 Ω/40.00 kΩ
	Accuracy	$1 \% \pm 5 $ digits	1 % ± 5 digits	1 % ± 5 digits
Continuity		≤ 70 Ω	≤ 30 Ω	≤ 30 Ω
Capacitance		_	100.0 μF to 1000 μF	100.0 μF to 1000 μF
Frequency				5.0 Hz to 500.0 Hz
AC response		True-rms	True-rms	True-rms
Backlight		_	Yes	Yes
Data hold		Yes	Yes	Yes
Contact temperature		_	−10.0 °C to 400.0 °C (14.0 °F to 752.0 °F)	−10.0 °C to 400.0 °C (14.0 °F to 752.0 °F)
Min/Max		_		Yes
Size	H x W x D (mm)	207 x 75 x 34	207 x 75 x 34	207 x 75 x 34
	Max wire diameter	30 mm (600 MCM)	30 mm (600 MCM)	30 mm (600 MCM)
	Weight	265 g	208 g	283 g
Category rating		CAT III 600 V CAT IV 300 V	CAT III 600 V CAT IV 300 V	CAT III 600 V CAT IV 300 V
Warranty		Two-year	Two-year	Two-year

Ordering information

323 True-rms Clamp Meter 324 True-rms Clamp Meter 325 True-rms Clamp Meter

Included with all models

Clamp meter, test leads, soft case, and users manual.

Fluke. Keeping your world up and running.®

FLUKE ®

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Four Things to Consider When Buying a Clamp Meter

Choose a clamp that gives accurate and repeatable results

Does your clamp report the true-rms reading?

Is the problem with your motor or your clamp?

Make sure your clamp meter is working for you, not against you.

Imagine that you have spent the whole day troubleshooting a problem with a motor only to discover that the problem wasn't really the motor, but the clamp you were using to measure it. You stake your reputation on your ability to get the job done, be sure your clamp meter is working for you not against you.

First, make sure your clamp meter reports the true-rms reading. Otherwise noise from everything including a variable frequency drive to compact fluorescent bulbs can result in a less accurate reading. 2 Make sure the clamp meter works where you do

Have you ever dropped your clamp? Do you use your clamp outside? Ever used you clamp to pry apart wires?

If so, make sure you clamp can work where and how you do.

Making accurate and repeatable results in a laboratory is a good start. But you don't always work in a clean and controlled environment. Before making a purchase, check whether the clamp is specified to work in the environment you do.

Be sure you don't buy a clamp specified for indoor use only or with a minimum operating range warmer than 15 °F if you think you might need to make measurements outside. If the clamp isn't designed for the outdoors the measurements you get might not be accurate.

Finally be sure the clamp you are using is rugged enough to continue to give reliable results after years of prying wires apart, drops from ladders and bouncing around the back of your truck.



Don't compromise on safety

Does the clamp have the correct rating for the work you are doing?

Can you use the meter easily when wearing personal protective equipment?

If the answer is no, you could be in danger.

Your test and measurement tools are a critical barrier between you and danger. They are quite literally an extension of your body into a very dangerous environment. First things first, be sure you choose a clamp meter with an appropriate category rating for the work you are doing.

Second, choose a brand with a reputation for providing safe and reliable test equipment. Anyone can buy a clamp meter and put their brand on it. Only a few manufacturers design, build and test their own equipment to exceed international safety standards.

Finally, your clamp meter is part of a safety system that includes personal protective equipment (PPE). In addition to having the right PPE, be sure that you can easily operate your test and measurement equipment with that gear in place.



When choosing features, pick quality over quantity

Not using all the features on your clamp meter?

If so, you could be wasting money and functionality.

These days you can get almost anything built into a clamp meter (tape measure anyone?). The more gadgets that are built into a clamp meter, the harder it becomes to use and the worse it performs. Instead of trying to get the most features possible, chose a meter that has the measurement functions you need to get the job done, without any of fluff that doesn't make sense. Plus, you don't end up paying for features irrelevant to the job at hand.

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Fluke 323

The best option for general, grab-and-go troubleshooting needs.

Measurement capability:

- 400 A ac current measurement
- 600 V ac and dc voltage measurement
- True-rms ac voltage and current for accurate measurements on non-linear signals
- Resistance measurement up to 4000 Ω with continuity detection

Features:

- Slim, ergonomic design • CAT IV 300V/CAT III 600 V safety rating
- Hold button
- Two-year warranty
- Soft carrying case

Technical specifications

Range

400.0 A

Range

600.0 V

Range

600.0 V

Range 400.0 Ω

4000 Ω

CAT III 600 V. CAT IV 300 V

≤ 70 Ω

Yes

AC current

AC voltage

DC voltage

Resistance

Continuity

Data hold

Category rating

Fluke 324

General electrical measurements with temperature and capacitance capabilities.

Measurement capability:

- 400 A ac current measurement
- 600 V ac and dc voltage measurement
- True-rms ac voltage and current for accurate measurements on non-linear
- signals • Resistance measurement up
- to 4000 Ω with continuity detection
- Temperature and capacitance measurement

Features:

0.E5E

FLUKE 323 TRUE RHS CLAMP METE

Accuracy

2 % ± 5 digits (45 Hz to 65 Hz)

2.5 % ± 5 digits (65 Hz to 400 Hz)

Accuracy

1.5 % ± 5 digits

Accuracy

1.0 % ± 5 digits

Accuracy

1.0 % ± 5 digits

- Slim, ergonomic design
- Backlight display
- CAT IV 300V/CAT III 600 V safety rating
- Hold button
- Two-year warranty



AC current	Range	Accuracy		
	40.00 A	1.5 % ± 5 digits (45 Hz to 400 Hz		
	400.0 A	Note: Add 2 % for position sensitiv		
AC voltage	Range	Accuracy		
	600.0 V	1.5 % ± 5 digits		
DC voltage	Range	Accuracy		
	600.0 V	1.0 % ± 5 digits		
Resistance	Range	Accuracy		
	400.0 Ω	1.0 % ± 5 digits		
	4000 Ω			
Continuity	≤ 30 Ω	•		
Capacitance	100.0 µF to 10	000 μF		
Backlight	Yes			
Data hold	Yes			
Contact temperature	-10.0 °C to 400.0 °C (14.0 °F to 752.0 °F) CAT III 600 V, CAT IV 300 V			
Category rating				

FLUKE

325.0°

FLUKE 325

Fluke 325

Big ac/dc features in a small form factor.

Measurement capability:

- 400 A ac and dc current measurement
- 600 V ac and dc voltage measurement
- True-rms ac voltage and current for accurate measurements on non-linear signals
- Resistance measurement up to $40 \text{ k}\Omega$ with continuity detection
- Temperature and capacitance measurement
- Frequency measurement
- Min/Max functionality

Features:

- Slim, ergonomic design • Backlight display
- CAT IV 300V/CAT III 600 V safety rating
- Hold button
- Two-year warranty
- Soft carrying case

Technical specifications				
AC current	Range	Accuracy		
	40.00 A	2 % ± 5 digits (45 Hz to 65 Hz)		
	400.0 A	$2.5 \% \pm 5$ digits (65 Hz to 400 Hz)		
AC voltage	Range	Accuracy		
	600.0 V	1.5 % ± 5 digits		
DC voltage	Range	Accuracy		
	600.0 V	1.0 % ± 5 digits		
Resistance	Range	Accuracy		
	400.0 Ω	1.0 % ± 5 digits		
	4000 Ω			
	40.00 kΩ			
Continuity	≤ 30 Ω			
Capacitance	100.0 μF to 1000 μF			
Frequency	5.0 Hz to 500.0 Hz			
Backlight	Yes			
Data hold	Yes			
Contact temperature	-10.0 °C to 400.0 °C (14.0 °F to 752.0 °F)			
Min/Max	Yes			
Category rating	CAT III 600 V, CAT IV 300 V			

GO TO WORK WITH THE

FLUKE

Fluke 320 Series **True-rms Clamp Meters**



















3240



323/324/325

Clamp Meter

Users Manual

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LIMITED WARRANTY AND LIMITATION OF LIABILITY

This Fluke product will be free from defects in material and workmanship for two years from the date of purchase. This warranty does not cover fuses, disposable batteries, or damage from accident, neglect, misuse, alteration, contamination, or abnormal conditions of operation or handling. Resellers are not authorized to extend any other warranty on Fluke's behalf. To obtain service during the warranty period, contact your nearest Fluke authorized service center to obtain return authorization information, then send the product to that Service Center with a description of the problem.

THIS WARRANTY IS YOUR ONLY REMEDY. NO OTHER WARRANTIES, SUCH AS FITNESS FOR A PARTICULAR PURPOSE, ARE EXPRESSED OR IMPLIED. FLUKE IS NOT LIABLE FOR ANY SPECIAL, INDIRECT, INCIDENTAL OR CONSEQUENTIAL DAMAGES OR LOSSES, ARISING FROM ANY CAUSE OR THEORY. Since some states or countries do not allow the exclusion or limitation of an implied warranty or of incidental or consequential damages, this limitation of liability may not apply to you.

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Introduction

The Fluke 323/324/325 Clamp Meters (the Product) measure ac and dc voltage, ac current, resistance, and continuity. The 324 and 325 can also measure capacitance and contact temperature. The 325 can also measure dc current and frequency. Note that the 325 is shown in all of the illustrations. For temperature measurement, you must use the included K-Type Thermocouple.

<u>∧</u>∧Warning

Read "Safety Information" before you use the Product.

How to Contact Fluke

To contact Fluke, call one of the following telephone numbers:

- Technical Support USA: 1-800-44-FLUKE (1-800-443-5853)
- Calibration/Repair USA: 1-888-99-FLUKE (1-888-993-5853)
- Canada: 1-800-36-FLUKE (1-800-363-5853)
- Europe: +31 402-675-200

323/324/325 Users Manual

- Japan: +81-3-3434-0181
- Singapore: +65-6799-5566
- Anywhere in the world: +1-425-446-5500

Or, visit Fluke's website at www.fluke.com.

To register your product, visit http://register.fluke.com.

To see, print, or download the latest manual supplement, visit <u>http://us.fluke.com/usen/support/manuals</u>.

Safety Information

A **Warning** identifies conditions and procedures that are dangerous to the user. A **Caution** identifies conditions and procedures that can cause damage to the Product or the equipment under test.

Table 1 tells you about symbols used on the Product and in this manual.

<u>∧</u>∧Warning

To prevent personal injury, use the Product only as specified, or the protection supplied by the Product can be compromised.

To prevent possible electrical shock, fire, or personal injury:

- Use only correct measurement category (CAT), voltage, and amperage rated probes, test leads, and adapters for the measurement.
- Do not touch voltages > 30 V ac rms, 42 V ac peak, or 60 V dc.
- Carefully read all instructions.
- Hold the Product behind the tactile barrier. See The Clamp Meter, item (1).
- Do not exceed the Measurement Category (CAT) rating of the lowest rated individual component of a Product, probe, or accessory.
- Do not measure current while the test leads are in the input jacks.
- Do not use the Product around explosive gas, vapor, or in damp or wet environments.
- Limit operation to the specified measurement category, voltage, or amperage ratings.
- Do not work alone.
- Do not apply more than the rated voltage, between the terminals or between each terminal and earth ground.

- Comply with local and national safety codes. Use personal protective equipment (approved rubber gloves, face protection, and flameresistant clothes) to prevent shock and arc blast injury where hazardous live conductors are exposed.
- Replace the batteries when the low battery indicator shows to prevent incorrect measurements.
- The battery door must be closed and locked before you operate the Product.
- Measure a known voltage first to make sure that the Product operates correctly.
- Remove all probes, test leads, and accessories that are not necessary for the measurement.
- Only use probes, test leads, and accessories that have the same measurement category and voltage rating as the Product.
- Keep fingers behind the finger guards on the probes.

- Connect the common test lead before the live test lead and remove the live test lead before the common test lead.
- Remove all probes, test leads, and accessories before the battery door is opened.
- Do not use and disable the Product if it is damaged.
- Do not use the Product if it operates incorrectly.
- Do not use test leads if they are damaged. Examine the test leads for damaged insulation, exposed metal. Check test lead continuity.
- Before each use, examine the Product. Look for cracks or missing pieces of the clamp housing. Also look for loose or weakened components. Carefully examine the insulation around the jaws. See The Clamp Meter, item (2).
- Examine the case before you use the Product. Look for cracks or missing plastic. Carefully look at the insulation around the terminals.
- Read all safety Information before you use the Product.

- Remove batteries to prevent battery leakage and damage to the Product if it is not used for an extended period.
- Remove batteries to prevent battery leakage and damage to the Product if is to be stored above its operating temperature.

≜Caution

To avoid possible damage to the Product or to equipment under test, use a thermocouple rated for the temperatures to be measured. The Product is rated for -10.0 $^{\circ}$ C to +400.0 $^{\circ}$ C and 14 $^{\circ}$ F to 752 $^{\circ}$ F. The included type-K thermocouple is rated to 260 $^{\circ}$ C.

Table 1. Symbols

Symbol	Meaning	Symbol	Meaning
~	AC (Alternating Current)	Ŧ	Earth ground
=	DC (Direct Current)	Â	Do not dispose of this product as unsorted municipal waste. Go to Fluke's website for recycling information.
~	AC and DC Current	CE	Conforms to European Union directives.
⚠	Risk of Danger. Important information. See Manual.		Double insulated
	Hazardous voltage. Risk of electric shock.	€ € S C C C C C C C C C C C C C C C C C	This product has been tested to the requirements of CAN/CSA-C22.2 No. 61010-1, second edition, including Amendment 1, or a later version of the same standard incorporating the same level of testing requirements.
N10140	Conforms to relevant Australian standards.		German certifying body.

Table 1. Symbols (cont.)

Symbol	Meaning	Symbol	Meaning
÷	Battery	4	Application around and removal from HAZARDOUS LIVE conductors is permitted.
CAT III	CAT III equipment is designed to protect against transients in equipment in fixed equipment installations, such as distribution panels, feeders and short branch circuits, and lighting systems in large buildings.	CATIV	CAT IV equipment is designed to protect against transients from the primary supply level, such as an electricity meter or an overhead or underground utility service.

Note

The Measurement Category (CAT) and voltage rating of combinations of test probes, test probe accessories, current clamp accessories, and the Product is the LOWEST rating of individual components.

How to Clean the Product

Regularly wipe the case with a damp cloth and weak detergent.

A Caution

To prevent damage to the Product, do not use abrasives or solvents to clean the Product case.

To clean the Product Jaw:

- 1. Examine the jaw mating surface to make sure it is clean. If there is unwanted material (including rust), jaw closure will not be correct and there will be measurement errors.
- 2. Open the jaws and clean the clamp metal ends with a lightly oiled cloth.

Specifications

Electrical Specifications

AC Current (Jaw)

Range

323	400.0 A
324, 325	(40.00, 400.0) A
Resolution	
323	0.1 A
324, 325	(0.01, 0.1) A
Accuracy	2.0 % ±5 digits (45 – 65 Hz)
	2.5 % ±5 digits (65 – 400 Hz)

DC Current with Jaw (325)

Range	(40.00, 400.0) A
Resolution	(0.01, 0.1) A
Accuracy	2.0 % \pm 5 digits
AC Voltage	-
Range	600.0 V
Resolution	0.1 V

Accuracy (45 – 400 Hz)1.5 % \pm 5 digits

DC Voltage

Range	600.0 V
Resolution	0.1 V
Accuracy	1 % ± 5 digits
Resistance	
Range	
323, 324	(400.0, 4000) Ω
325	(400.0, 4000, 40000) Ω
Resolution	(0.1, 1, 10) Ω
Accuracy	1 % ±5 digits
Continuity Beeper	
323	≤70 Ω
324/325	≤ 30 Ω
Capacitance (324, 325)	
Range	(100.0, 1000) μF
Resolution	(0.1, 1) μF
Accuracy	1 % ±4 digits
Frequency (325)	
Range	5.0 to 500.0 Hz

Resolution	0.1 Hz
Accuracy	0.5 % ±4 digits
Trigger Level	5 to 10 Hz, ≥10 A
	10 to 100 Hz, ≥5 A
	100 to 500 Hz, ≥10 A

Contact Temperature (324, 325)

Range	10.0 °C to 400.0 °C
Resolution	0.1 °C
Accuracy	1 % ±8 digits

Note: Temperature uncertainty (accuracy) does not include error of the thermocouple probe.

Mechanical Specifications

Size (L x W x H)	 (207	x 75	x 34)) mm

Weight

323	265 g
324	208 g
325	283 g

Environmental Specifications

Operating Temperature	10	°C to ·	+50	°C
Storage Temp	30	°C to ·	+60	°C

Operating Humidity	.Non Condensing (≤10 °C)
	≤90 % RH (at 10 °C to 30 °C)
	≤75 % RH (at 30 °C to 40 °C)
	≤45 % RH (at 40 °C to 50 °C)
	(Without Condensation)
Operating Altitude	.2000 meters
Storage Altitude	. 12,000 meters
EMI, EMC	Meets all applicable requirements in EN/IEC 61326-1
Temperature Coefficients	.Add 0.1 x specified accuracy for each degree C above 28 $^\circ C$ or below 18 $^\circ C$
Over Voltage Category	.CAT IV 300 V, CAT III 600 V
Safety Compliance	.EN/IEC 61010-1, Pollution Degree 2
	EN/IEC 61010-2-032
	EN/IEC 61010-031:2002/A1:2008
	CE
Agency Approvals	. ௴℃ Complies with CAN/CSA-C22.2 No. 61010-1,
	2nd edition, including Amendment 1., 😋
IP Rating	.IP 30 Per IEC 60529:2001; Non-operating
Batteries	.2 AAA, NEDA 24A, IEC LR03

The Meter



Clamp Meter The Meter



323/324/325 Users Manual



gtq002.eps

Clamp Meter The Meter



323/324/325 Users Manual



Clamp Meter The Meter







323/324/325 Users Manual





Fluke 424D, 419D and 414D Laser Distance Meters

Technical Data

Professional-grade distance measuring tools that are fast, easy to use, and fit in your pocket.

The Fluke laser distance meters use the most advanced distance measuring technology. These meters are fast, accurate, durable, and easy to use—just point and shoot. Their simple design and easy one-button operation means you spend less time measuring while increasing the reliability of the answers that you need.

The compact and handy Fluke laser distance meters were designed for indoor and limited outdoor applications. All three models are simple to operate, with the Fluke durability and quality you expect. And, with specific function buttons, different tasks can be completed quickly and easily.

The extra bright laser is clearly visible so you can always see your targeting point even if the target object is in a hard-to-reach spot, or a long distance away. These units have a large LCD screen and buttons positioned for one-handed measurements.

Features and benefits

All meters offer:

- Reduction of estimation errors, saving both time and money
- The most advanced laser technology for distance measurement
- Instant measurement with one-button operation
- Easy targeting with bright laser
- Quick calculation of area (square footage) and volume
- Easy addition and subtraction of measurements
- Minimum/maximum function
- Improved battery life from automatic shut-off feature
- Pythagoras calculation for determining distance indirectly from two other measurements
- Pouch with Fluke logo
- Three-year warranty



Fluke 414D, 419D and 424D Laser Distance Meters.

The 424D and 419D additionally offers:

- · Improved visibility with backlit screen
- Ability to measure up to 80 m (260 ft) for 419D, 100 m (330 ft) for 424D
- Tripod mode allows you to mount to a tripod for measuring long distances
- · Stake out function
- Enhanced Pythagoras calculation for determining distance indirectly from three other measurements
- Audible keypad feedback
- Storage of the last twenty measurements for quick recall of distance
- Strong environmental protection with IP54 (water spray and dust proof) sealing

The 424D additionally offers:

- Inclination sensor for taking measurements in hard to reach areas
- Compass provides a "heading" for distance measurement
- Automated endpiece correction: when measuring from an edge or corner, a built-in sensor detects the position of this bracket and automatically changes the reference point



General specifications

	414D	419D	424D
Distance measurement			
Typical measuring tolerance ^[1]	± 2.0 mm ^[3]	± 1.0	mm[3]
Maximum measuring tolerance ^[2]	± 3.0 mm ^[3]	± 2.0	mm ^[3]
Range at Leica target plate GZM26	50 m/165 ft	80 m/260 ft	100 m/330 ft
Typical range ^[1]	40 m/130 ft	80 m/260 ft	80 m/260 ft
Range at unfavorable condition ^[4]	35 m/115 ft	60 m/195 ft	60 m/195 ft
Smallest unit displayed	1 mm /1/16 in	1 mm	/1/32 in
Power Range Technology™	no	yes	yes
\varnothing laser point at distances	6/30/60 mm (10/50/100 m) 0.23/1.18/2.36 in (32.8/164/330)	6/30/60 mm (10/50/100 m) 0.23/1.18/2.36 in (32.8/164/330)	
Tilt measurement			
Measuring tolerance to laser beam ^[5]	no	no	± 0.2°
Measuring tolerance to housing ^[5]	no	no	± 0.2°
Range	no	no	360°
General			
Laser class		П	
Laser type	635 nm, <1 mW		
Protection class	IP40 IP54		54
Automatic laser off	After 90 seconds		
Automatic power off	After 180 seconds		
Battery life (2 x AAA) 1.5 V NEDA 24A/IEC LRO3	up to 3,000 measurements	up to 5,000 measurements	
Size (HxWxD)	116 mm x 53 mm x 33 mm (4.56 in x 2.08 in x 1.29 in)	127 mm x 56 mm x 33 mm (5 in x 2.20 in x 1.29 in)	127 mm x 56 mm x 33 mm (5 in x 2.20 in x 1.29 in)
Weight (with batteries)	113 g (3.98 oz)	153 g (5.39 oz)	158 g (5.57 oz)
Temperature range: Storage Operation	-25 °C to +70°C (-13 °F to +158 °F) 0 °C to +40 °C (32 °F to +104 °F)	−25 °C to +70°C (- −10 °C to +50 °C	-13 °F to +158 °F) (14 °F to +122 °F)
Calibration cycle	Not applicable	Not applicable	tilt and compass
Maximum altitude	3000 m	3000 m	3000 m
Maximum relative humidity	85 % at 20 °F to 120 °F (-7 °C to 50 °C)	85 % at 20 °F to 120 °F (-7 °C to 50 °C)	85 % at 20 °F to 120 °F (-7 °C to 50 °C)
Safety	CAN/CSA-C22.2 No. 61010-1-04, UL Std. No. 61010-1 (2nd Edition), ISA-82.02.01, IEC Standard No. 61010-1:2001, EN60825-1:2007 (Class II)		
EMC	61326-1:2006		

[1] Applies for 100 % target reflectivity (white painted wall), low background illumination, 25 °C (13 °F). [2] Applies for 10 % to 500 % target reflectivity, high background illumination, -10 °C to +50 °C (14 °F to +122 °F).

[3] Tolerances apply from 0.05 m to 10 m (0.001 ft to 32.8 ft) with a confidence level of 95 %. The maximum tolerance may deteriorate to 0.1 mm/m (0.003 in/ft) between 10 m to 30 m (32.8 ft to 98.4 ft) and to 0.15 mm/m (0.005 in/ft) for distances above 30 m (98.4 ft).

[4] Applies for 100 % target reflectivity, background illumination between 10'000 lux and 30'000 lux. [5] After user calibration. Additional angle related deviation of \pm 0.01° per degree up to \pm 45° in each quadrant. Applies at room temperature. For the whole operating temperature range the maximum deviation increases by \pm 0.1°.

Why use a distance meter?

Instant measurements up to 100 meters/330 feet. Just point, click, done.

Measure with greater accuracy. Up to ± 1 mm. No scales to interpret or misread.

Do the work of two. Instead of holding the tape, your helper can do other jobs.

Speed up the job. Easily measure hard-to-access areas, like high ceilings, without climbing a ladder.

Keep it on the level. New inclination sensor on the Fluke 424D helps with leveling, height tracking, and measuring around obstacles.

Reduce estimating errors—let the meters do the math. Find area and volume. Easily add and subtract distances. Use Pythagoras calculations for height.

Trust Fluke tools. Rugged and reliable, dust- and splash-proof, you can work indoors and out with confidence, because they're Fluke tools.

For more information visit www.fluke.com/distance

Ordering information

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uke 424D	Laser Distance Meter
uke 419D	Laser Distance Meter
uke 414D	Laser Distance Meter

All models include: Laser distance meter, two AAA batteries, users manual on CD, quick reference guide, vinyl carrying pouch, and three-year warranty

Fluke. Keeping your world up and running.®

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414D/419D/424D Laser Distance Meter

Users Manual

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Laser Distance Meter

Introduction

The Fluke 414D/419D/424D Laser Distance Meters (Meter or Product) are professional-grade laser distance meters. Use these Meters to quickly and accurately get the distance to a target, the area, and the volume measurements.

This Meter is better than an ultrasonic device because it uses laser light waves and measures their reflection. The Meter includes:

- Most advanced technology for distance measurements
- More accurate measurement
- Longer measurement distance model dependent

This manual identifies when a feature is model-dependent. If not identified, all models include the feature.

How to Contact Fluke

To contact Fluke, call one of the following telephone numbers:

- Technical Support USA: 1-800-44-FLUKE (1-800-443-5853)
- Calibration/Repair USA: 1-888-99-FLUKE (1-888-993-5853)
- Canada: 1-800-36-FLUKE (1-800-363-5853)
- Europe: +31 402-675-200
- Japan: +81-3-3434-0181
- Singapore: +65-6799-5566
- Anywhere in the world: +1-425-446-5500

Or, visit Fluke's website at www.fluke.com.

To register your product, visit <u>http://register.fluke.com</u>.

To view, print, or download the latest manual supplement, visit <u>http://us.fluke.com/usen/support/manuals</u>.

Safety Information

A **Warning** identifies hazardous conditions and procedures that are dangerous to the user. A **Caution** identifies the conditions and procedures that can cause damage to the Product or cause permanent loss of data.

<u>∧</u> ₩arning

To prevent eye damage and personal injury, do not look into the laser. Do not point the laser directly at persons or animals or indirectly off reflective surfaces.

A Warning

To prevent personal injury:

- Read all safety information before you use the Product.
- Carefully read all instructions.
- Use the Product only as specified, or the protection supplied by the Product can be compromised.
- Replace the batteries when the low battery indicator shows to prevent incorrect measurements.
- Do not use the Product around explosive gas.
- Do not use the Product if it operates incorrectly.
- Do not use and disable the Product if it is damaged.

Table 1 is a list of symbols used on the Product and in this manual.

Table 1. Symbols

Symbol	Description				
	Battery status.				
ŧ	Battery or battery compartment.				
\triangle	Important information. See manual.				
	Warning. Laser.				
C N10140	Conforms to relevant Australian standards.				
CE	Conforms to requirements of European Union and European Free Trade Association.				
X	Do not dispose of this product as unsorted municipal waste. Go to Fluke's website for recycling information.				

Electromagnetic Compatibility (EMC)

The term "electromagnetic compatibility" identifies that the Product operates smoothly in an environment where electromagnetic radiation and electrostatic discharges are present and does not cause electromagnetic interference to other equipment.

A Warning

The Product conforms to the most stringent requirements of the relevant standards and regulations. Yet, the possibility that it causes interference in other devices cannot be totally excluded.

▲ Caution

Never repair the Product yourself. In case of damage, contact Fluke (<u>www.fluke.com</u>).

FCC Statement (U.S.A Only)

This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation.

This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation.

If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference with one or more of these measures:

- Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and receiver.
- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- Consult the dealer or an experienced radio/TV technician for help.

\land Warning

Changes or modifications not expressly approved by Fluke for compliance could void the user's authority to operate the equipment.

Laser Classification

Integrated Distance Meter

The Meter produces a visible laser beam from the front of the Meter. Figure 1 shows the warning that is on the back of the Meter.

It is a Class 2 laser product in accordance with IEC60825-1 : 2007 "Radiation safety of laser products."



gwo20.gif

Laser Class 2 Products

Do not stare into the laser beam or direct it towards other people unnecessarily. Eye protection is normally afforded by aversion responses including the blink reflex.

<u> A</u> Warning

Do not look directly into the beam with optical aids. Looking directly into the beam with optical aids (for example, binoculars and telescopes) can be hazardous.

▲ Caution

Looking into the laser beam may be hazardous to the eyes.

Do not look into the laser beam. Make sure the laser is pointed above or below eye level, particularly with fixed installations in machines and similar setups.

Features

Table 2 is a list of features for the Meter by model.

Feature	414D	419D	424D	Feature	414D	419D	424D
Display Lines	2	3	4	Timer		•	•
Memory ^[1]		20	20	Display/Keypad Illumination		•	•
Add/Subtract	•	•	•	Keypad Lock		•	•
Area	•	•	•	Tripod Measurement		•	•
Volume	•	•	•	Compass			•
Continuous Measurement		•	•	Triangular Area			•
Pythagoras Calculations	1+2	Full	Full	Smart Horizontal Mode (Tilt)			•
Stake Out ^[2]		•	•	Height Tracking			•
Multifunction Endpiece		•	•	Room Corner Angle			•
Beeper		•	•	Handstrap	•	•	•
 [1] 419D and 424D store a maximum of 20 complete display readouts. [2] 419D uses 1 value. 424D uses 2 values. 							

Table 2. Model Feature Comparison

Before You Start

This section has basic information about the batteries and measurement reference point. It also describes the Meter keypad and display.

Batteries

Replace the batteries when 🗁 blinks in the display.

To install or replace the batteries:

- 1. Remove battery compartment lid. See Figure 2.
- 2. Attach the handstrap.
- 3. Install two AAA (LR03) batteries with the correct polarity.

Note Do not use zinc-carbon batteries.

4. Close the battery compartment.

▲ Caution

To prevent corrosion, remove the batteries before a long period of nonuse.



Multifunctional Endpiece

The 419D and 424D Meters adapt to multiple measurement situations with the multifunctional endpiece, see Figure 3:

- For measurements from an edge, fold out the endpiece (90 °) until it locks into place. See Figure 4.
- For measurements from a corner, fold out the endpiece (90 °) until it locks into place. Push the endpiece lightly to the right side to fold it out fully. See Figures 3 and 5.
- A built-in sensor automatically senses the orientation of the endpiece and adjusts the zero point.



gwo02.eps



gwo03.eps





Keypad

Figure 6 shows the location of each function button on the keypad.



(12) Tilt

Indirect Measurement (Pythagoras and Stake Out)

Minus (-)/Scroll Down

(8)

Display

Figure 7 shows the readout location on the display for each function.



Button Functions

This section is about how to use the buttons and identifies when a function is model-dependent. When not identified, all models include the function.

On/Off

Push Measure to turn on the Meter and laser. The display shows the battery symbol until you push a different button.



Push Clear for 2 seconds to turn off the meter.

Note

The Meter turns off automatically if not used in 180 seconds.

Basics

414D

Measure Button

Push Measure :

- 1x = Laser on
- 2x = Measure .

In Pythagoras calculation mode:

2 seconds = Tracking (min/max measurement)

Function Buttons

Push Volume Height:

- 1x = Area
- 2x = Volume
- 3x = Pythagoras 1
- 4x = Pythagoras 2

419D/424D

Measure Button

When off, push for 2 seconds = Continuous Laser On

Push Measure :

- 1x = Laser On
- 2x = Measure
- 2 seconds = Tracking (min/max measurement)

Function Buttons

Push .

- 1x = Pythagoras 1
- 2x = Pythagoras 2
- 3x = Pythagoras 3
- 4x =Stake Out (419D: 1 value / 424D: 2 values) •

Push 🏹:

- 1x = Area
- 2x = Volume
- 2 seconds = 2nd Results

424D Only

Push 🔀:

- 1x = Smart Horizontal Mode
- 2x = Height Tracking
- 3x = Leveling

Push 🛆:

- 1x = Room Corner Angle (Triangular Area)
- 2 seconds = 2nd Results

Units of Measurement

Push and hold (414D) or (419D/424D) for 2 seconds to toggle between the units for distance measurements, see Table 3.

Table 3. Units of Measurement

414D 🏬	419D/424D
0.000 m	0.000 m
0 00″ 1/16*	0.000 ⁰ m
0 in 1/16	0.00 m
* Default	0.00 ft
	0'00″ ^{1/32} *
	0.000 in
	0 in ^{1/32}

* Default

Timer (419D/424D)

Fluke recommends that you use a time-delay for the most accurate measurements at long distances. This prevents Meter movement when you push Measure.

To turn on the timer:

- 1. Push it to turn on the 5-second timer. This is the default time interval to release the laser for a measurement.
- 2. Push 🛃 to increase up to 60 seconds.
- 3. Push 🖵 to decrease the seconds.
- 4. Push Measure to begin the timer.

The seconds until measurement (for example, 59, 58, 57...) show as a countdown. The last 5 seconds count down with a beep. After the last beep, the Meter makes the measurement and the value shows on the display.

Note

The timer is useful for all measurements.

Beeper (419D/424D)

Push 🚍 🏬 at the same time for 2 seconds to turn on and turn off the beeper. The display shows the status as BEEP On or BEEP OFF.

Backlight (419D/424D)

Push 🛃 🛄 at the same time for 2 seconds to turn on and turn off the backlight. The display shows the status as ILLU 0n or ILLU 0FF.

Keypad Lock (419D/424D)

To lock:

1. Push Clear = at the same time to lock the keypad.

To unlock:

- 1. Push Measure.
- 2. Push 🚍 within 2 seconds to unlock the keypad.

Compass (424D)

The compass feature lets you know the view or direction as you make measurements. This is useful indoors to set the building plans in the correct direction. It is also useful to know the correct direction when you calculate the efficiency for a solar panel.

Tips:

- · Make sure that the endpiece is folded in.
- When you use the compass feature, the Meter shows the calibration message. See Compass Calibration for more information.
- Compass arrows blink on the display if the Meter is tilted >20 ° end to end or >10 ° side to side.
- When you turn on the compass, the Meter shows the calibration message. See *Manual Calibration* for more information.

Push 🚯:

- 1x = Arrow points in north direction
- 2 seconds = Arrow points in direction of Laser beam and display shows the direction in degrees and an alpha symbol.

▲ Caution

To prevent incorrect direction readouts, do not use near magnets and magnetic devices.

Compass Calibration

Automatic Calibration

The compass sensor continuously collects and saves new calibration values in 60-second intervals.

Manual Calibration

When you turn on the compass, the Meter shows the calibration message:

- 1. For no, push . The compass uses old data that can be inaccurate.
- 2. For yes, push 🛃.

To continue with the calibration:

- 3. Rotate the Meter 180 ° around the Z-axis. See Figure 8.
- 4. Rotate the Meter 180 $^\circ$ around the X-axis.
- 5. Rotate the Meter 180 ° around the Y-axis.

The Meter counts from 1 to 12 during calibration. COMPA OK shows on the display when the calibration is complete.

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Magnetic Declination

The difference between the north geographic pole and the north magnetic pole is known as magnetic declination, or more plainly, declination. The angle of declination is different at different locations on the earth. The geographic and magnetic poles are aligned so declination is minimal. From some locations, the angle between the two poles can be fairly large.

Table 4 is a list of the current angles of declination by location. For other declination values, contact your local Geomagnetic Institute.

To set the Meter with the correct compensation for your location:

1. Push Men 🛃 at the same time.

The display shows dECLI and the current setting. The default value is 0 $^\circ.$

- 2. Push 🛃 and 🚍 to change the value.
- 3. Push Mesure to accept the new value.

Country	City	Declination in Degrees (+E -W)	Country	City	Declination in Degrees (+E -W)	Country	City	Declination in Degrees (+E -W)
Argentina	Buenos Aires	-7	Greenland	Godthab	-29	Spain	Madrid	-1
Australia	Darwin	3	Iceland	Reykjavik	-15	Switzerland	Zurich	1
Australia	Perth	-1	Italy	Rome	2	Thailand	Bangkok	0
Australia	Sidney	12	India	Mumbai	0	Ukraine	Donetsk	7
Austria	Vienna	3	Japan	Tokyo	-7	UAE	Dubai	1
Brazil	Brasilia	-20	Kenya	Nairobi	0	United Kingdom	London	-1
Brazil	Rio de Janeiro	-22	Norway	Oslo	2	USA	Anchorage	18
Canada, BC	Vancouver	17	Panama	Panama	-3	USA	Dallas	3
Chili	Santiago de Chile	2	Russia	Irkutsk	-3	USA	Denver	8
China	Beijing	-6	Russia	Moscow	10	USA	Honolulu	9
Egypt	Cairo	3	Russia	Omsk	11	USA	Los Angeles	12
France	Paris	0	Senegal	Dakar	-8	USA	Miami	-6
Germany	Berlin	2	Singapore	Singapore	0	USA	New York	-13
Greece	Athens	3	South Africa	Cape Town	-24	Venezuela	Caracas	-11

Table 4. Estimated Values of Magnetic Field

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Clear

Push OFF

- 1x = Clear last value
- 2x = Clear all
- 2 seconds = Turn off Meter

Measurements with a Tripod

Measurements with the 419D and 424D that use a tripod must have the tripod reference set. When set, $\dot{\sharp}$ shows on the display.

Reference Point

The display shows the reference point for a measurement. The default reference point is from the end of the Meter. If the beeper is on, the Meter beeps as you change the reference point. See Figure 9 for more information.

414D

Push \blacksquare 1x to change the reference point between the front and the end of the Meter. The display shows \downarrow^{1} or \downarrow^{1} .

419D/424D

The Meter automatically adjusts the reference point when you use the endpiece and $\begin{bmatrix} 1 \\ 1 \end{bmatrix}$ shows on the display.

Push 🚺

- 1x = Measure from front ^{⊥t}
- 2x = Measure from tripod screw
- 3x = Measure from end

Note

The tripod mode overrides other reference points. The Meter stays in the tripod mode until you change to a different reference point.



Laser Distance Meter Measurements

Measurements

The Meter measures the distance to a target, the area bounded by two distances, or the volume in three measurements. This manual identifies when a feature is model-dependent. When not identified, all models include the feature.

Single Distance Measurement

To measure distance:

- 1. Push Measure to turn on the laser.
- 2. Push Measure again to make the distance measurement.

The measurement shows on the display.

Note

Measurement errors can occur if you point the laser at colorless liquids, glass, Styrofoam, semi-permeable surfaces, and high-gloss surfaces. The measurement time increases when you point the laser at dark surfaces.

A target plate is useful for long distance measurements if the target reflectivity and illumination is a problem.

Minimum/Maximum Tracking

The tracking function measures the room diagonal (maximum value) and the horizontal distance (minimum value) from a stable measurement point. It also can find the distance between objects. See Figure 10.



gwo08.eps

To measure:

1. Push and hold Measure for 2 seconds.

- shows on the display to confirm that the Meter is in tracking mode.

- 2. Move the laser side to side, up and down on the target area (for example, into the corner of a room).
- 3. Push Measure to stop tracking mode.

The last measured value shows in the summary line.

Note

419D/424D Only: The values for maximum and minimum distances show in the display. The last measured value shows in the summary line.

Addition/Subtraction

The Meter adds and subtracts a value to a single distance, area, and volume measurements.

414D

To add or subtract:

Push +-:

- 1x = Add the next measurement
- 2x = Subtract the next measurement

419D/424D

To add or subtract:

- 1. Push 🛃 to add the next measurement to the previous measurement.
- 2. Push 🚍 to subtract the next measurement from the previous measurement.
- 3. Do these steps again for each measurement.

The total measurement result is always shown in the summary line with the value before in the second line.

4. Push Clear to cancel the last step.

Area

To measure area:

414D

- 1. Push $\frac{1}{1000}$ 1x. The \Box symbol appears in the display.
- 2. Push Measure to make the first measurement (for example, length).
- 3. Push Measure again to make the second measurement (for example, width).

The result shows in the summary line.

419D/424D

To measure area:

- 1. Push 😭 1x. The / symbol shows in the display.
- 2. Push *Measure* to make the first measurement (for example, length).
- 3. Push Measure again to make the second measurement (for example, width).

The result shows in the summary line.

4. Push and hold for 2 seconds to get the 2nd result as a circumference.

Volume

414D

To measure volume:

- 1. Push 32x. The 32x symbol shows in the display.
- 2. Push weasure to make the first length measurement (for example, length).
- 3. Push *Measure* again to make the second length measurement (for example, width).
- 4. Push *measure* again to make the third length measurement (for example, depth).

The result displays in the summary line.

419D/424D

To measure volume:

- 1. Push 🕎 2x. The 🔗 symbol appears in the display.
- 2. Push *Measure* to make the first measurement (for example, length).
- 3. Push weak again to make the second measurement (for example, height).
- 4. Push *measure* again to make the third length measurement (for example, depth).

The result shows in the summary line.

- Push X 2 seconds to show additional room information such as ceiling/floor area, surface area of the walls, circumference.
 - Ceiling/floor area (424D)
 - Wall area (419/424)
 - Gircumference (419D/424D)

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Tilt (424D only)

Note

The inclinometer senses tilts at 360 °. For tilt measurements, hold the Meter without a transverse tilt (\pm 10 °).

Smart Horizontal Mode (424D only)

The Smart Horizontal mode (indirect horizontal distance) function lets you find a horizontal distance when the line-of-sight is blocked by an object or obstacle. See Figure 11 for more information.

The tilt is continuously shown as ° or %. To change the units, push and hold **term** 2 seconds. The default unit is °.

To measure:

- Push 1x = Smart Horizontal Mode. A shows in the display.
- 2. Point laser at target.
- Push [™] . The display shows all results as α (angle ∠), x (diagonal distance ∠), and y (vertical distance ∠). The z (horizontal distance) shows in the summary line.
- 4. Push 醛 to turn off Smart Horizontal Mode.



Height Tracking (424D only)

Height tracking shows continuously on the display as the Meter turns on a tripod. The tilt is continuously shown in the selected unit of measure as ° or %.

To measure:

- 2. Point the laser at lower target.
- 3. Push ^{™essure}. *⊆* shows in the display with the distance and angle to the lower target.
- 4. Move the laser upwards to the top target. Height Tracking starts automatically. The display shows the angle to the actual target and the vertical distance from the lower target.

5. Push ^{Measure} at the top target. Height Tracking stops and the display shows the vertical distance between the two measured targets. See Figure 12 for more information.

Note

The minimum/maximum tracking is very helpful for 90 $^{\circ}$ angle measurements. See page 17 for more information.



Leveling

The Leveling function continuously shows the angle of the Meter. From an angle of ± 5 °, the Meter starts to beep. As it gets near ± 1 °, the Meter beeps faster. At ± 0.3 °, the Meter beeps constantly.

To level:

- 1. Push $\boxtimes 3x$ = Leveling. \angle shows in the display.
- 2. Put the Meter on object to do a test for level.

The angle continuously shows on the display as the object moves.

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Tilt Sensor Calibration

To calibrate the tilt sensor:

Push 🞯 🔀 at the same time for 2 seconds. 1.

for the first measurement. See Figure 13.

13 (1) 2 Sec. (3) MERSZ MER53 V ER MERS I HOR turn 1800 CRL CRL (6) (8) (9) MERSY ΩK Lurn 1800 C RL

The display shows CAL message and the instructions

- Put the Meter on a flat horizontal surface. 2
- 3. Push Measure

The display shows the instructions for the subsequent measurement.

- Turn the Meter horizontally 180 ° on the same flat 4. horizontal surface.
- 5. Push Measure.

The display shows the instructions for the subsequent measurement.

- 6. Put the Meter upright on a flat horizontal surface.
- Push Measure. 7.

The display shows the instructions for the subsequent measurement.

- Turn the upright Meter 180 ° on the same flat 8. surface.
- 9. Push Measure

The display shows the calibration results as OK CAL.

awo23.eps

Stake Out Measurement (419D/424D)

A specific distance can be set in the Meter and used to mark off defined measured lengths. An example of this application is in the construction of wooden frames. See Figure 14 for more information.

Note

For best results, it is recommended to use the end reference point for a stake out measurement. See page 16 for more information.



gwo11.eps

419D (1 Value)

To find stake out distances with 1 value:

- 1. Push M 4x. $\frac{1}{4}$ shows on the display.
- 2. Push **t** and **t** to increase and decrease the value that shows in the summary line.

Note

Hold the buttons down to increase the rate of change for the values.

3. Push Measure to accept the value.

The display shows the stake out distance in the summary line between the stake out point and the Meter (rear reference).

4. Move the Meter slowly along the stake out line and the distance decreases on the display.

The arrows in the display indicate in which direction the Meter needs to be moved in order to achieve the defined distance.

Note

It the beeper feature is on, the Meter starts to beep at a distance of 0.1 m (4 in) from the next stake out point. As the Meter moves near to the stake out point, the beep changes and the arrows do not show on the display.

5. Push Clear to stop the stake out function.

424D (2 Values)

You can enter two different distances (a and b) into the Meter and use them to mark off measured lengths, for example, in the construction of wooden frames.

To find stake out distances with 2 values:

- 1. Push $\boxed{1}$ 4x. $\frac{1}{1}$ shows in the display.
- 2. Push **+**, and **-** to increase and decrease the values that shows on the display.

The value (a), and the intermediate line that corresponds, blink on the display.

3. Push **+** and **-** to adjust the (a) value.

Note

Hold the buttons down to increase the rate of change for the values.

- 4. Push Measure to accept the (a) value.
- 5. Push **+** and **-** to adjust the (b) value.
- 6. Push Measure to accept the (b) value.

The display shows the stake out distance in the summary line between the stake out point (a and then b) and the Meter (rear reference).

7. Move the Meter slowly along the stake out line the displayed distance decreases.

The arrows in the display $f_{s}^{i_{s}}$ indicate in which direction the Meter needs to be moved in order to achieve the defined distance (either a, or b).

Note

It the beeper feature is on, the Meter starts to beep at a distance of 0.1 m (4 in) from the next stake out point. As the Meter moves near to the stake out point, the beep changes and the arrows do not show on the display.

8. Push OFF to stop the stake out function.

Corner Angle Measurement (424D only)

The Meter calculates the angles in a triangle with measurements from the three sides. As an example, use this function with a right-angle room corner. See Figure 15 for more information.

To make corner angle measurements:

- 1. Push \bigtriangleup 1x. \frown (room corner) shows in the display.
- Put marks for the reference points to the right and left (d1/d2) of the angle for measurement.
- 3. Push Measure to make a measurement of the first side of the triangle (d1 or d2).
- 4. Push Measure to make a measurement of the second side of the triangle (d1 or d2).
- 5. Push Measure to make a measurement of the third side of the triangle (d3).
- 6. The result shows in the summary line as the room triangle area.



gwo12.eps

 Push for 2 seconds to get the second results as the angle between d1 and d2, the triangle circumference, and the area.

Indirect Measurement

The Meter can calculate distances with Pythagoras' theorem. With this function, you can find a distance with two auxiliary measurements, such as building height or width measurements. It is helpful to use a tripod for a height measurement that uses two or three measurements.

Note

Make sure that you use the correct sequence of measurement:

- All target points must be in a horizontal or vertical plane.
- For the best results, turn the Meter about a set point. An example of this is with the endpiece fully open and the Meter on a wall.
- Make sure that the first measurement and the measurement distance are at 90 ° angles.
- The minimum/maximum tracking is very helpful for 90 ° angle measurements. See page 17 for more information.

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To find a vertical distance with two measurements (Pythagoras 1):

- 1. Push $\frac{1}{10000}$ 3x. $\underline{/}_{a}$ shows on the display.
- 2. Point the laser at the first target (1). See Figure 16.
- 3. Push Measure for the first distance (diagonal) measurement.
- 4. Point the laser at the second target (2).



- 5. Make sure that the Meter is perpendicular to the wall.
- 6. Push Measure for the second distance measurement.

The Meter shows the height in the summary line. The distance of the second measurement shows in the secondary line.

Laser Distance Meter Measurements

To find a total distance with three measurements (Pythagoras 2):

- 1. Push 4x. 4x shows on the display.
- 2. Point the laser at the first target (1). See Figure 17.
- 3. Push Measure for the first distance (diagonal) measurement.
- 4. Point the laser at the second target (2).
- 5. Make sure that the Meter is perpendicular to the wall.
- 6. Push Measure for the second distance.
- 7. Point the laser at the third (3) target.
- 8. Push Measure for the third distance measurement.

The Meter shows the height in the summary line. The distance is the total vertical height from the first to last targets. The third measurement shows in the secondary line.



As an option, use the tracking mode on one or more targets. To use tracking mode:

- 1. Push and hold *Measure* for 2 seconds to start tracking mode.
- 2. Move the laser side to side and up and down on the ideal horizontal target point.
- 3. Push Measure to stop the tracking mode.

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To find a distance with two measurements (Pythagoras 1):

- 1. Push $\boxed{1}$ 1x. \angle shows on the display.
- 2. Point the laser at the top point (1). See Figure 16.
- $3. \quad Push^{\text{Measure}}.$
- 4. Point the laser at the second target (2).
- 5. Make sure that the Meter is perpendicular to the wall.
- 6. Push Measure for the second distance measurement.

The Meter shows the height in the summary line. The distance of the second measurement shows in the secondary line.

To find a total distance with three measurements (Pythagoras 2):

- 1. Push $\boxed{1}$ 2x. \triangleleft shows on the display.
- 2. Point the laser at the first target. See Figure 17.
- 3. Push Measure for the first distance (diagonal) measurement.
- 4. Point the laser at the second target (2).
- 5. Make sure that the Meter is perpendicular to the wall.
- 6. Push Measure for the second distance.

- 7. Point the laser at the third (3) target.
- 8. Push Measure for the third distance measurement.

The Meter shows the result in the summary line. The measured distance to the subsequent measurement shows in the second line.

To find a partial distance, see Figure 18, with three measurements (Pythagoras 3):

- 1. Push 🚺 3x. The laser turns on and 🖉 shows on the display.
- 2. Point at the top target (1).



- 3. Push Measure. The Meter stores this measurement value.
- 4. Point the laser at the second diagonal target (2).
- 5. Push Measure for the second distance measurement.

- 6. Make sure that the Meter is perpendicular to the wall.
- 7. Push Measure to trigger the bottom target (3) measurement.

The result is the partial vertical distance between target 1 and target 2. The third measurement shows in the secondary line.

As an option, use the tracking mode on one or more targets. To use tracking mode:

- 1. Push and hold *Measure* for 2 seconds to start tracking mode.
- 2. Move the laser side to side and up and down on the ideal horizontal target point.
- 3. Push Measure to stop the tracking mode.

Memory (419D/424D)

You can recall a previous measurement from memory, for example, the height of a room. The Meter stores a maximum of 20 displays.

To recall:

- 1. Push Memory 1x.
- 2. Push **+** and **-** to move through the stored displays.

 \blacksquare and the memory ID show on the display.

3. Push Memory for 2 seconds to use the value shown in the Summary line for further calculations.

To delete:

1. Push OFF and Memory at the same time.

The Meter deletes all the stored values in memory.

Maintenance

Maintenance and calibration is not necessary for the Meter. To keep the Meter in good condition:

- Remove dirt with a moist, soft cloth.
- Do not put in water.
- Do not use aggressive detergents or solutions.

Disable the Meter

If damaged, do not use and disable the Meter. To disable, remove the batteries. See page 6 for more information.

Message codes

Table 5 is a list of all message codes that show on the display with **InFo** or **Error**.

Code	Cause	Remedy		
156	Transverse tilt greater than 10 $^\circ$	Hold the Meter without a transverse tilt.		
162	Calibration mistake	Make sure that the device is on a horizontal and flat surface. Do the calibration procedure again. If the code continues, contact Fluke.		
204	Calculation error	Do the measurement again.		
252	Temperature too high	Let the Meter cool down.		
253	Temperature too low	Let the Meter warm up.		
255	Received signal too low, measurement time too long	Change target surface (for example, white paper).		
256	Received signal too high	Change target surface (for example, white paper)		
257	Too much background light	Darken target surface.		
258	Measurement outside of measurement range	Correct the range.		
260	Laser beam interrupted	Do the measurement again.		
Error	Hardware error	Turn on and turn off the device 2 to 3 times. If the symbol stays on the display, then your Meter is defective, contact Fluke.		

 Table 5. Message Codes

Specifications

	414D	419D	424D					
Distance Measurement								
Typical Measurement Tolerance ^[1]	± 2.0 mm (± 0.08 in) ^[3]	± 1.0 mm (± 0.04 in))[3]					
Maximum Measurement Tolerance ^[2]	± 3.0 mm (± 0.12 in) ^[3]	± 2.0 mm (± 0.08 in)) ^[3]					
Range at target plate	50 m / 165 ft	80 m / 260 ft	100 m / 330 ft					
Typical Range ^[1]	40 m / 130 ft	80 m / 260 ft						
Range at unfavorable condition ^[4]	35 m / 115 ft	60 m / 200 ft						
Smallest unit displayed	1 mm / 1/16 in	1 mm / 1/32 in						
arnothing laser point at distances	6 mm @ 10 m / 30 mm @ 50 m / 60 mm @ 100 m 0.24 in @ 33 ft / 1.2 in @ 164 ft / 2.4 in @ 328 ft							
Tilt measurement								
Measurement tolerance to laser beam ^[5]	no	no	± 0.2 °					
Measurement tolerance to case ^[5]	no	no	± 0.2 °					
Range	no	no	360 °					
Compass accuracy	no	no	8 points (± 22.5 °) ^[6]					

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	414D	419D	424D
General			
Laser class	2		
Laser type	635 nm, <1 mW		
Protection class	IP40	IP54	
Automatic laser off	90 seconds		
Automatic power off	180 seconds		
Battery life (2 x AAA) 1.5 V NEDA 24A/IEC LR03	up to 3,000 measurements	up to 5,000 measurements	3
Dimensions (H x W x L)	11.6 cm x 5.3 cm x 3.3 cm (4.6 in x 2.1 in x 1.3 in)	12.7 x 5.6 x 3.3 cm (5.0 in x 2.2 in x 1.3 in)	
Weight (with batteries)	113 g (4 oz)	153 g (5 oz)	158 g (6 oz)
Temperature range: Storage Operation	-25 °C to +70 °C (-13 °F to +158 °F) 0 °C to +40 °C (32 °F to +104 °F)	-25 °C to +70 °C (-13 °F to +158 °F) -10 °C to +50 °C (14 °F to +122 °F)	
Calibration cycle	Not applicable	Not applicable	Tilt and Compass
Maximum altitude	3500 m		

	414D	419D	424D				
Maximum relative humidity	85 % at 20 °F to 120 °F (-7	°C to 50 °C)					
Safety	IEC/EN 61010-1:2001						
	IEC/EN 60825-1:2007 (Clas	ss 2)					
EMC	EN 55022:2010						
	EN 61000-4-3:2010						
	EN 61000-4-8:2010						
[1] Applies for 100 % target reflectivity (white p	[1] Applies for 100 % target reflectivity (white painted wall), low background illumination, 25 °C.						
[2] Applies for 10 to 500 % target reflectivity, high background illumination, -10 $^\circ$ C to +50 $^\circ$ C.							
[3] Tolerances apply from 0.05 m to 10 m with a confidence level of 95 %. The maximum tolerance may deteriorate to 0.15 mm/m between 10 m to 30 m and to 0.2 mm/m for distances above 30 m.							

[4] Applies for 100 % target reflectivity, background illumination ~ 30,000 lux.

[5] After user calibration. Additional angle related deviation of ±0.01° per degree up to ±45° in each quadrant. Applies at room temperature. For the whole operating temperature range the maximum deviation increases by ±0.1°.

[6] After calibration. Do not use the compass for navigation.